

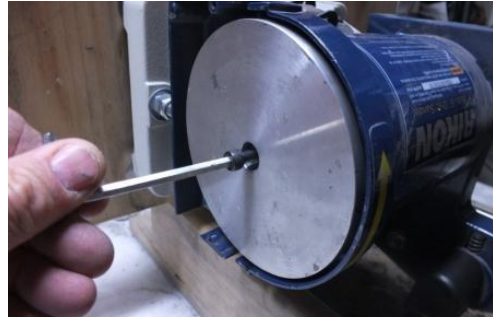
Installation of the tapered spinal on a Rikon 1 x 30 belt sander

Step 1. Peel off the existing paper sanding disk to reveal the center hole

Step 2

Remove the bolt that is holding the aluminum disk to the shaft using a 4 mm allen key. Discard the lock washer

DO NOT remove the aluminum disk



Step 3

Insert the new 6 mm x 25 mm cap screw into the adaptor and bolt it to the belt grinder shaft using a 4 mm allen key



Step 4

Apply the new 5 inch sanding disk to the wheel. Extra care should be taken to insure that the paper is aligned correctly. This will prevent the edges of the paper rubbing the edge of the grinder case



Step 5

Attach the tapered spindle to the adaptor using a 3/32 allen key. Make sure that the screws are in line with flat on the adaptor

